


ULTRASONIC TEST REPORT																																		
REPORT No.: 013223/001-11.002		JOB No.: 287		PAGE No.: 1 of 1																														
ORDER No.: Verbal		TEST DATE: 27/5/11		REPORT DATE: 27/5/11																														
CLIENT: Cleveland Steel Tubes ADDRESS: Dalton Airfield Thirsk		EQUIPMENT TYPE: USK 7 EQUIPMENT SERIAL No.: 4253																																
LOCATION OF ITEM OR TEST: Your Works		<table border="1"> <thead> <tr> <th>PROBE</th> <th>MAKER</th> <th>mm</th> <th>FREQ MHz</th> <th>TYPE</th> <th>No.</th> </tr> </thead> <tbody> <tr> <td>0</td> <td>WK</td> <td>10</td> <td>5</td> <td>CD</td> <td>16981</td> </tr> <tr> <td>45</td> <td>WK</td> <td>10</td> <td>4</td> <td>SMAP</td> <td>858291</td> </tr> <tr> <td>60</td> <td>WK</td> <td>10</td> <td>4</td> <td>SMAP</td> <td>169012</td> </tr> <tr> <td>70</td> <td>WK</td> <td>10</td> <td>4</td> <td>SMAP</td> <td>168025</td> </tr> </tbody> </table>			PROBE	MAKER	mm	FREQ MHz	TYPE	No.	0	WK	10	5	CD	16981	45	WK	10	4	SMAP	858291	60	WK	10	4	SMAP	169012	70	WK	10	4	SMAP	168025
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DESCRIPTION OF ITEM: See Below		COUPLANT: UCA-2M CAL. BLOCKS: V2 REF. BLOCKS: DAC (3mm hole) RANGE: 0-100																																
MATERIAL: Carbon Steel SURFACE COND.: Clean HEAT TREATMENT: N/A TEMPERATURE: Ambient REQUIRED TEST %: See below		REF. SENSITIVITY 0°: 1st BWE to FSH SCAN SENSITIVITY 0°: 2 nd BWE to FSH REF. SENSITIVITY SHEAR: DAC SCAN. SENSITIVITY DAC +10 dB TRANSFER CORRECTION: 2dB																																
TEST STANDARD: BS EN 1714- 1998 PROCEDURE No.: 1700-N-UT-R001		ACCEPTANCE CODE: BS 5135 ACCEPTANCE LEVEL: Table 18 Cat B																																
RESULTS:																																		
Client	Order No	O/D	Thk	%age																														
		711	27.1	100																														
ID	PIPE NO	PIPE NO	CIRC/LONG	ACC / REJ																														
1	113592	142202	Circ	ACC																														
2	124221	124182	.	.																														
3	113547	159652	.	.																														
4A	113599	124167,142397	.	.																														
4B	121996	124167	.	.																														
5	113557	124182	.	.																														
6	113558	142202	.	.																														
INSPECTOR: Ken Stewart CERTIFICATION: PCN CERTIFICATE No.: 103649		APPROVED BY:  Applus⁺ RTD Quality Assurance																																